



## TECHNICAL DATA SHEET



### DESCRIPTION

FILL METAL contains aluminium powders which provide high adhesion, hardness, resistance to water, fuels and oils and a perfect laminar structure. It offers good corrosion protection.

### SURFACES

Zinc-plated sheet, aluminium, steel plate, plastics.  
Original paints or aged topcoat finishes.

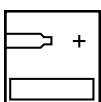
### TECHNICAL DATA

Composition	Unsaturated polyester resin and special fillers
Specific weight	1,9 ± 0,1
Available colours	Aluminium
Safety data	See safety data sheet
Shelf life	18 months

### PREPARATION AND RECOMMENDED APPLICATION



**Surface preparation:** Clean the surface to be treated thoroughly with degreaser and degreasing cloth. Make sure it is dry and free of silicones, waxes and grease. On paints, primers or fillers, sand and clean before applying.



**Mixing ratio:** 1-3 % paste hardener  
Pot-life 3-5' at 20°C



**Application medium:** Spatula application.

**\*Recommended spatulas for application:**

- 2004-001720 KIT 4 METALLIC SPATULAS
- 2004-001540 WHITE RUBBER SPATULA
- 2004-001620 KIT 5 PLASTIC SPATULAS



**Air drying:** < 30' at 20° C.



**Infrared drying:** 4'-5' at 1 m.



**Recommended sanding sheets:**

P80-P220

## CLEANING OF TOOLS

With cleaning solvent.

- 2004-001700 SPATULA CLEANER
- 2004-001701 STAR BRITE FOR SPATULA CLEANER

## CONTINUATION OF APPLICATION

Use:

- Easy Filler 4000 (Light Grey, Dark Grey, White and Black).
- HS Filler 540 (White, Grey and Black).

**AVAILABLE PACKAGING**

Code	Description	Packaging
5001-001125	FILL METAL	1.5KG

\*For more information about our products or means of application, please visit our website [www.carrepairsystem.eu](http://www.carrepairsystem.eu) or send us an e-mail to [info@carrepairsystem.eu](mailto:info@carrepairsystem.eu)

*The technical information and instructions provided in this sheet are based on our own working experience. The company ensures the quality of the product. However, as the uses terms and conditions are out of our control, we decline any responsibility as the final result is concerned.*