



TECHNICAL DATA SHEET



DESCRIPTION

FILL GLASS is a putty based on polyester resin and special fillers such as fiberglass. For the repair of major damage, where a significant load is required. Easy sanding

SURFACES

Iron, steel sheet, plastics (fiberglass reinforced polyester). Original paintings, or well-established old paintings.

TECHNICAL DATA

Contents: Unsaturated polyester resin, mineral fillers, and fiberglass.

Flash point: > 32°C

Specific weight: 1,55 +/- 0,05

Color: Green

Safety data: See safety data sheet

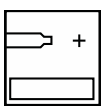
Shelf life: 18 months, if maintained in proper storage conditions

VOC: <250 g/l 2004/42/IIb (b) (250) < 250

PREPARATION AND RECOMMENDED APPLICATION



Surface preparation: Clean well the surface to be treated. Make sure it is dry and free from silicone, wax and grease.



Mixing ratio: 1-3 % paste hardener
Pot-life 3-5' at 20°C



Application medium: Spatula application.

***Recommended spatulas for application:**

- 2004-001720 KIT 4 METALLIC SPATULAS
- 2004-001540 WHITE RUBBER SPATULA
- 2004-001620 KIT 5 PLASTIC SPATULAS



Air drying: < 30' at 20° C.



Infrared drying: 4'-5' at 1 m.



Recommended sanding sheets:

P40 – P80

CLEANING OF TOOLS

With cleaning solvent.

- 2004-001700 SPATULA CLEANER
- 2004-001701 STAR BRITE FOR SPATULA CLEANER

SECURITY INFORMATION

See Safety Data Sheet.

WARNING

- Mix well the filler with 1-3 % paste hardener .

- Do not exceed with the hardener to avoid risk of staining during the painting operations.
- Do not use the product at temperatures below 5°C.
- Store in a cool and dry place.

CONTINUATION OF APPLICATION

Use:

- Easy Filler 4000 (Light Grey, Dark Grey, White and Black).
- HS Filler 540 (White, Grey and Black).

AVAILABLE PACKAGING

Code	Description	Packaging
5001-001031	FILL GLASS	1.8KG

*For more information about our products or means of application, please visit our website www.carrepairsystem.eu or send us an e-mail to info@carrepairsystem.eu

The technical information and instructions provided in this sheet are based on our own working experience. The company ensures the quality of the product. However, as the uses terms and conditions are out of our control, we decline any responsibility as the final result is concerned.